



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4001-3
Job Sheet 203792

Part No: D4001-3 **Job Qty:** 6 pcs
Part Name: Fitting

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 11/27/19 **Job Tracking No:**
Due Date: 1/13/20 **Created By:** Jennifer Renwick
Type: Stock **Description:**
Note: DWG REV A IPP rev A 09.12.23 new issue Prelim EC verified by:DD IPP rev B 10.05.13 ecn10-562 EC verified by:DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	6	1/13/20	1/13/20	0.00	0.88	Conventional Lathe - 1		1/13/17
		pcs					Conventional Lathe - 2		
120	QC 2	6	1/13/20	1/13/20	0.00	0.00	QC 2 - 1		1/13/17
		pcs					QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S241144



Part: D4001-3
Job No: 203792
Serial No/Batch: S241144

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 12/17/19

Plex 11/27/19 12:45 PM Dart.Renwick.Jennifer

130 QC 8	6 pcs	1/13/20	0.00 0.00	QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	OK 19/12/17
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
131 Handfinish - 1-1 Chemical-B4B	6 pcs	1/13/20	0.00 0.44	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	★ DEC 17 2019
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 -	

132 QC 3	6 pcs	1/13/20	0.00 0.00	B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
				QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	DEC 1 8 2019
140 Packaging 3-1 - Stock - B4B	6 pcs	1/13/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	ST 066
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

DAS
82
9-89

DAS
81
4-89

					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					QC 21 - SA - 21	
JA	6 pcs	1/13/20	0.00	0.00	QC 21 - SA - 70	815
					QC 21 - SA - 53	21

DEC 20 2019

Part Op 100 - (Manufacture as per dwg), 1-Turn as per dwg
Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)
130 - (QC8- Inspect parts - second check)
131 - (Chemical Conversion Coat per QSI005 4.1), brush alodine as per dwg *****do not acid etch*****
132 - (QC3- Inspect Part Finish)
140 - (Identify as per dwg & Stock Location: _____)
150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN832-6D	Bulkhead Fitting	6 Ea (1 ea)	100-Conventional Lathe - 1	5118184(x4) 5191288(x5) ST324

Job Allocations

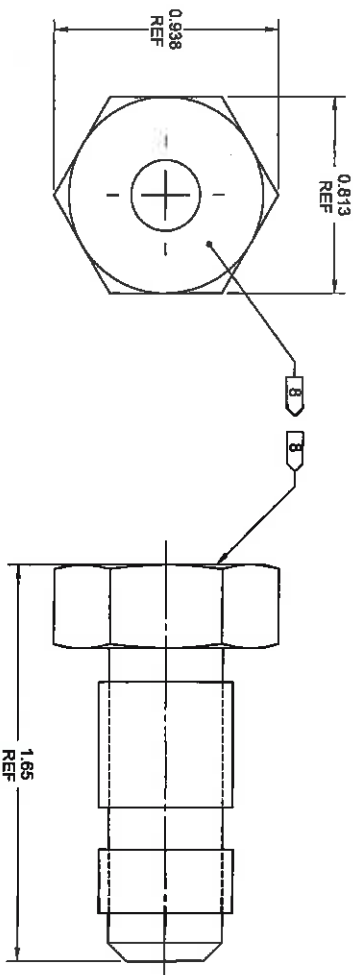
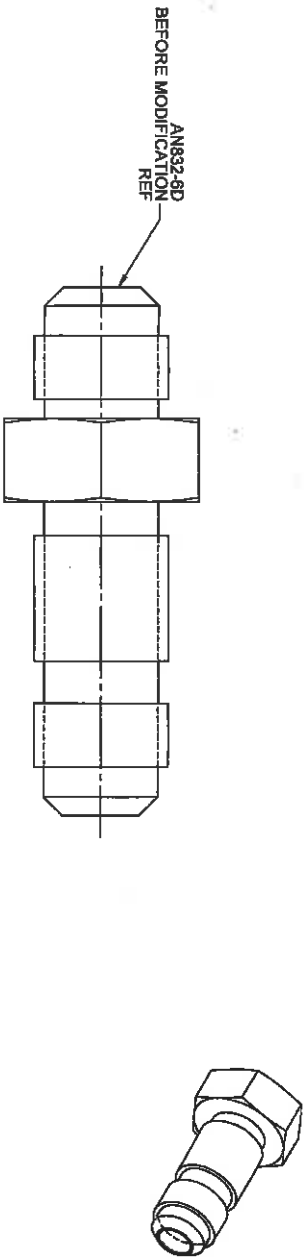
Operation	Component Part	Required	Inventory	Allocated
100-Conventional Lathe - 1	AN832-6D	6	8	0

Part Specifications

Specifications could not be found.

Plex 11/27/19 12:45 PM Dart.Renwick.Jennifer

8	7
DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
DA001-3	JCA-M47-228 (AN832-8D-JCA)



D4001-3 FITTING

- NOTES:
- 1) MATERIAL: MADE FROM AN832-8D
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART OSI 005.4.1
 - 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART PIN "DA001-3" AND B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.04 lbs
 - 8) BRUSH ALODINE MACHINED SURFACE

DESIGN	DART AEROSPACE LTD
DRAWN	HAWKESBURY, ONTARIO, CANADA
CHECKED	REV. A
MFG. APPR.	D4001
APPROVED	SHEET 2 OF 2
DE APPR.	SCALE
DATE	NTS
10.02.05	

RELEASED
2010-05-05
AV